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### **Contents:**

- **♦** Elliott Energy Systems Background
- Elliott Microturbine Features
- Power Generation Products
- Cogeneration Products
- **♦** Elliott Microturbine Experience



### Elliott Energy Systems, Inc.

Established: 1996

**Headquarters:** Stuart, Florida

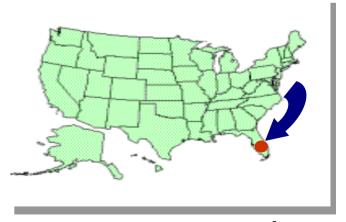
**Employees:** 115 (as of December 2002)

Production Area: 42,000 sq.ft.

Main Product: Turbo Alternator™ Microturbine

Capacity: 1,000 to 1,500 engines / year







## Elliott Energy Systems is Wholly Owned by Ebara Corporation

Head Office: Tokyo, Japan

Founded: November 1912

Employees: 15,734

**Groups:** Fluid Machinery & Systems Group 37%

**Environmental Engineering Group** 52%

Precision Machinery Group 11%

New and Renewable Energy Group ----

Shareholders: 33,473

Stock Market: Tokyo Stock Exchange

Net Sales (2002): \$ 4.22 billion

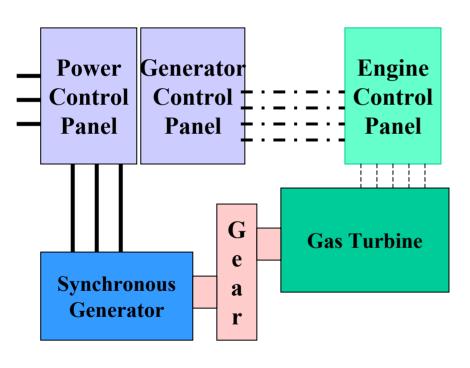


# Elliott Energy Systems Turbo Alternator™ Technology

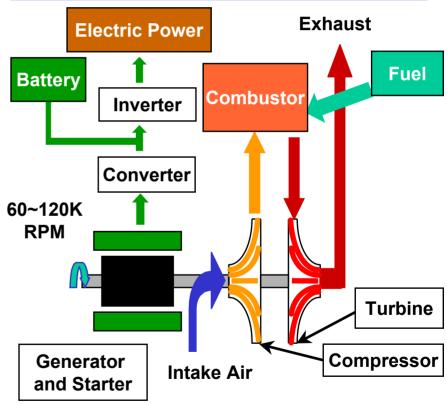


### Gas Turbine vs. Microturbine

### **Conventional Gas Turbine Generator Set Arrangement**



### Microturbine Generation Arrangement



Conventional Gas Turbine Size: 1 MW to 175 MW

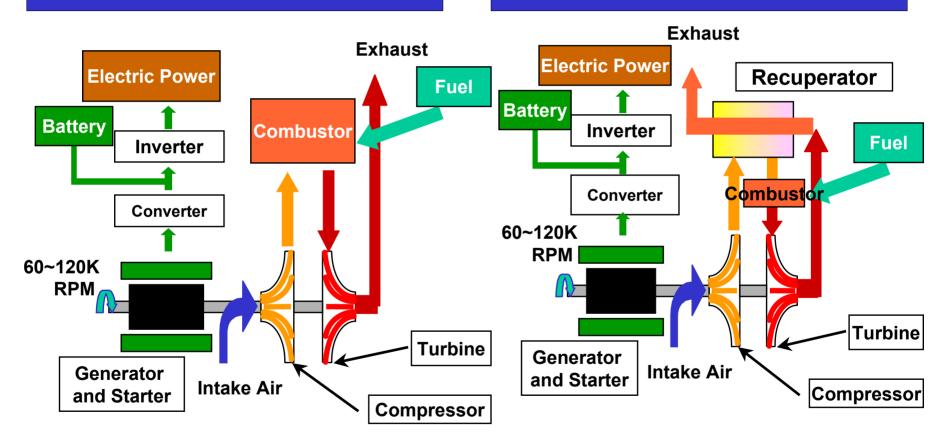
Microturbine Size: 30 kW to 250 kW



### Simple Cycle vs. Recuperated Cycle

### **Simple Cycle**

### **Recuperated Cycle**





### **Microturbine Components**

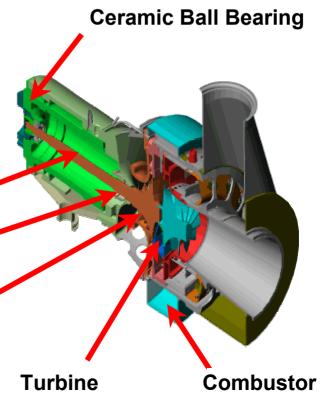
- Radial Wheel Compressor and Turbine
- One-Piece Rotor Construction
- High-Speed Alternator Rotor
- No Gearbox
- Oil Cooled Stator
- Oil Film Bearings
- Electric Driven

**Accessories** 

Generator

Tilt Pad Bearing

Compressor





### **Power Electronics Technology**

- Starting Capability Using 24 VDC or Grid Connection
- High Frequency Currency Rectified to DC
- DC Inverted to 50/60 Hz Currency Frequency
- Digitally Controlled Inverter Technology Provides Cleaner and Higher Quality Electricity
- Software Matches Voltage / Current / Frequency
  - Frequency 50/60 Hz
  - Voltage 400/480 VAC
- Adjustable Power Factor



## Elliott Energy Systems Product Offerings



### **Business Scope and Product Lines**

### Business Scope

- Microturbine and Cogeneration Packages Sold to Qualified Distributors
- Microturbine Engines Directly Sold to End Users and Integrators

### ■Product Line

Current

■TA 100 Simple Cycle & Elliott-designed

Recuperated with Natural Gas, Propane,

**Liquid Fuel or Low Btu Gas** 

Future

■TA 60 Simple Cycle, Recuperated, Natural

Gas, Propane, Liquid Fuel or Low Btu Gas

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■TA 300/400 Simple Cycle, Recuperated, Natural Gas,

**Propane, Liquid Fuel or Low Btu Gas** 



### **Product Features**

### Efficiency (Recuperated)

Current: 30 ± 2%

Near Term: 34 ± 1%

### Multiple Fuels

Gaseous Natural Gas (CNG), Propane, Low Btu

Liquid Kerosene, Jet A, No. 2 Diesel

### Exhaust Gas Emission

Natural Gas Current NO<sub>x</sub>: < 25 ppm (15% O2)</li>

Kerosene Current NO<sub>x</sub>: < 50 ppm (15% O2)</li>

### Noise

Standard Enclosure 70 dBA @ 1m

### Operation Mode

- Grid Tie, Island Mode, Parallel Up to 10 Units
- Remote Monitoring and Control

### Cleaner Power Output

- Microprocessor and Inverter Technology
- THD: < 3%



### **Regulatory Compliance**

Elliott Energy Systems is ISO 9001:2000 Certified

- TA 100 CHP Commercial Unit Will Comply With:
  - IEEE Std. 929 Utility Interface
  - IEEE Std. 510 Power Inverters
  - IEEE P1547 Distributed Power Interconnection
  - UL 1741 Inverters
  - UL 2200 Generator Assembly
  - NFPA 37 Gas Turbines



### **EES Microturbine Advantages**

- Secure, Reliable Power
  - On-Grid or Up to 1 MW of Off-Grid Power
- Less Down Time
  - Minimal Annual Maintenance
  - No Oil Changes
- Direct, Clean Heat
  - 150 kW of Thermal Power
  - 75% Cycle Efficiency
- Lower Site Emissions
  - NO<sub>x</sub> less than 25 ppmv
- Power Quality Improvements
  - Adjustable Power Factor (0.8 to 1.0)
- Soft Start Capability
  - Avoid Costly Variable Frequency Drives





### **Microturbine Development**



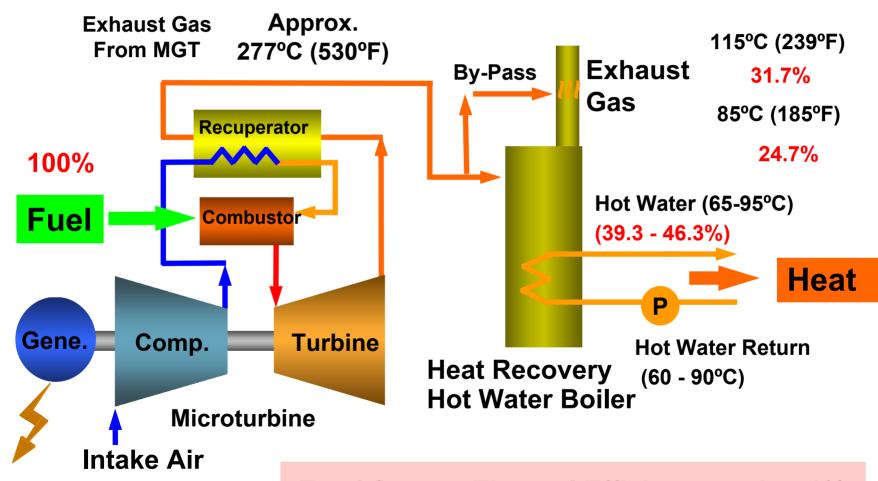


## Microturbine – Based Cogeneration Systems



### **Hot Water Cogeneration (CHP) System**

### Exhaust Heat Hot Water (Area Heating, Process Demand)

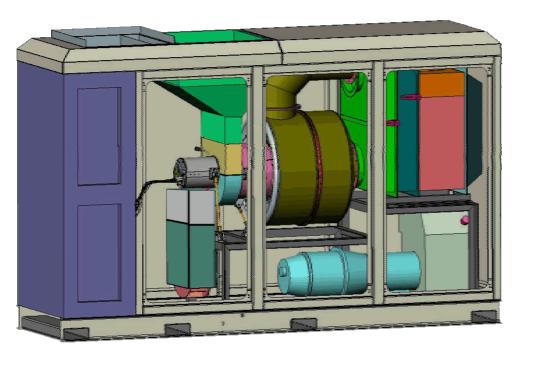


Elect. Power = 30%

**Total System Thermal Efficiency = 70 - 76%** 



### **TA100 Integrated CHP Package**



**Dimensions:** 

Height: 78 in.

Width: 35 in.

Length: 120 in.

Weight: 4100 lbs

Power Output (net): 100 kW (ISO)

Thermal Output: 130 - 150 kW

**Exhaust Temperature: 530F (ISO)** 

Exhaust Flow: 1.82 lbs / sec (ISO)

Fuel Flow: 0.014 lbs / sec

**Exhaust Emissions (CNG)** 

CO: < 30 ppmv

NOx:< 25 ppmv

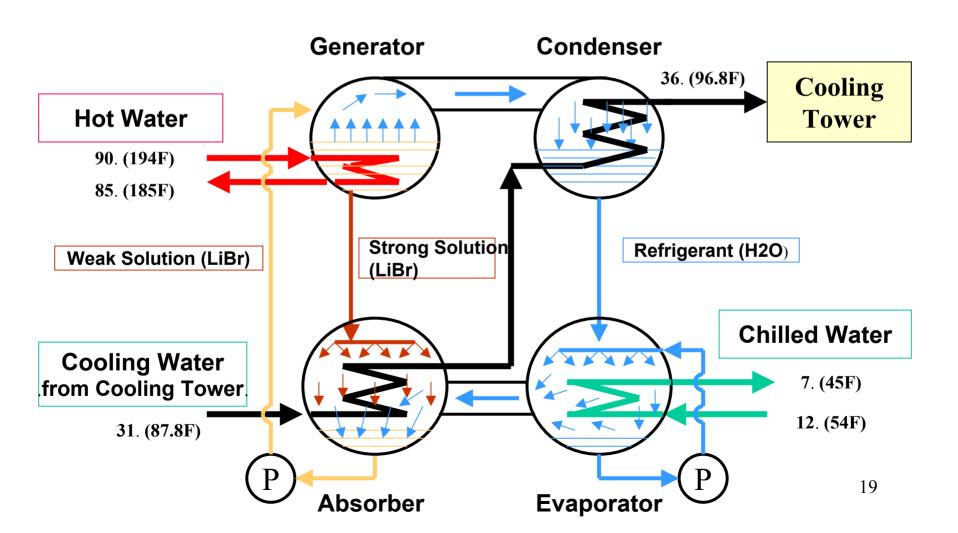
**Enclosure: NEMA 3R (Weatherproof)** 

**Available: April 2003** 



### **Theory of Absorption Chiller**

#### How Hot Water Can Produce Chilled Water...





### **Ebara Direct-Fired Absorption Chiller**

### **Assembled Unit**



**Side View** 



**Front View** 





## Elliott Microturbine Experiences



### **Applications**

- Microturbines
  - Power Generation
    - Simple Cycle
    - Recuperated
  - Cogeneration
    - Hot Water
    - Steam
    - Hot-water fired Absorption Chiller
    - Direct-Fired Absorption Chiller
  - Tri-Generation (Power, Chilled Water and Hot Water)
- Future
  - Hybrid Systems: Fuel Cell



### **Typical Installations**

- Hotels
- Hospital / Nursing / Extended Care
- Sports Complex
- Colleges / Schools / Education Facilities
- Food Services / Food Processes
- Small to Medium Industrial / Factory
- Greenhouses
- Landfills / Bio Gas / Low Btu
- Offshore / Flare Gas



### **Cogeneration Package - Sports Center**

### **Roof Top Installation**







### **Cogeneration for Metal Industry**

### **Galvanic Plant**







### **Cogeneration for Greenhouse**





### **Parallel Units Installation**



**Five Units In Parallel Operation** 

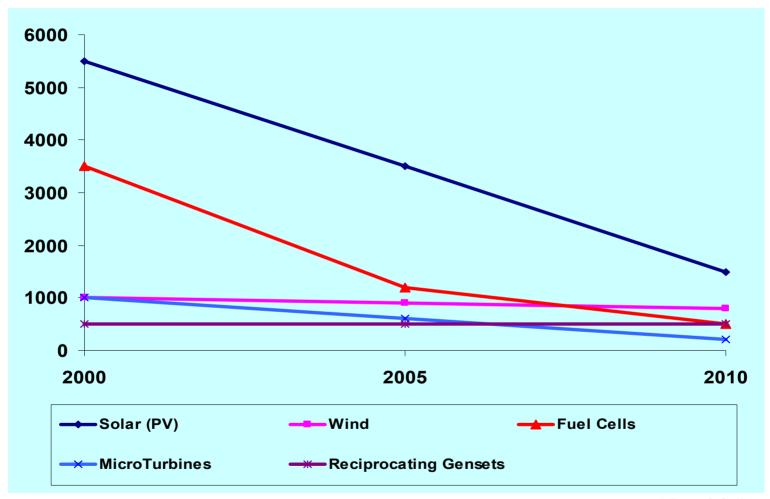


### **Affordability**

"A microturbine - based energy solution can save \$\$\$"



### Alternate Power Installed Costs per kW

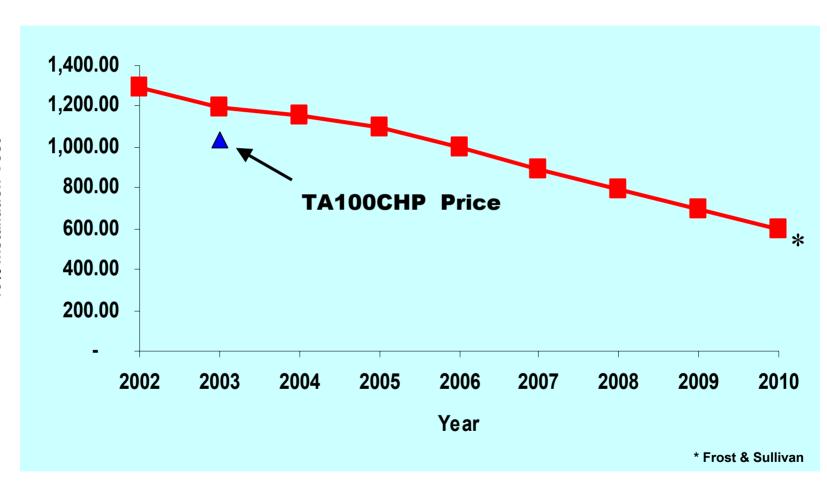


\* Frost & Sullivan



### **Microturbine Installed Costs**

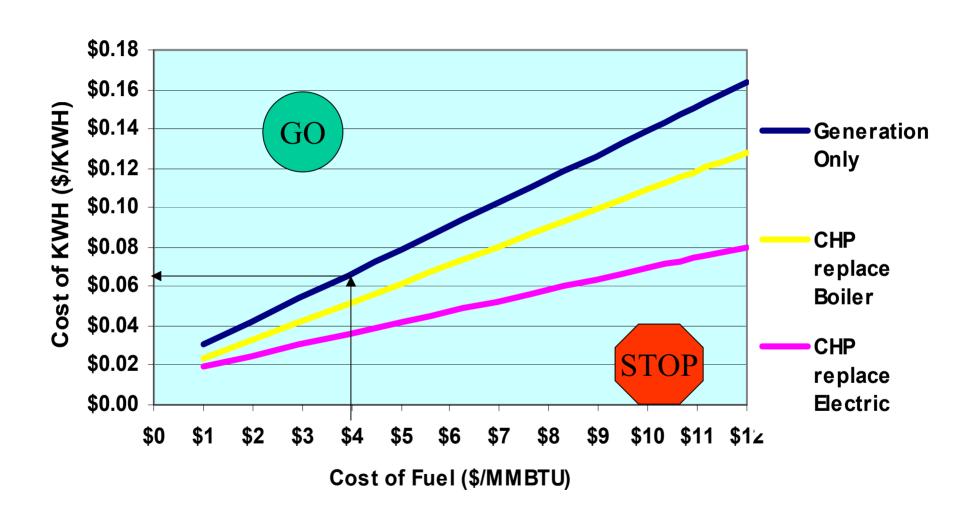




**EESI Offers a Competitive Product** 

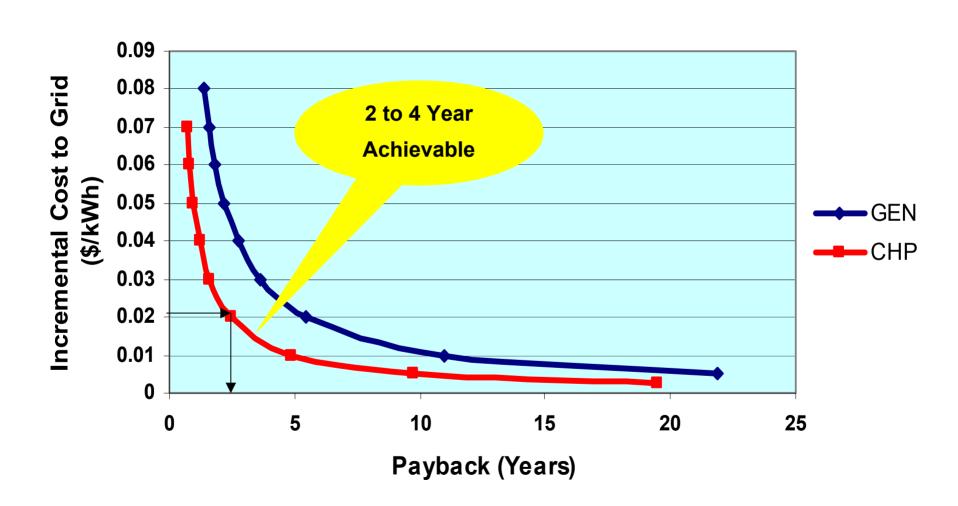


## Microturbine CHP Life Cycle Costs





### **Microturbine Payback**





### **Summary**

- Microturbine technology is maturing reliability and life cycle costs not proven but look promising
- Early adopters will continue to be market niche applications
- Microturbines with CHP are economically viable and environmentally sound
- Elliott Energy Systems has product plan that satisfies the market needs